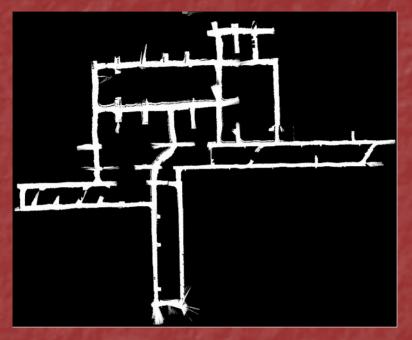
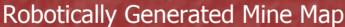
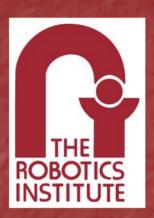
#### Robotic Characterization of Mine Voids









- Carnegie Mellon University Premiere Robotics Research
- Workhorse Technologies, LLC Service Provider for Robotic Mapping of Underground Voids

### Mobile Mine Void Exploration

- Autonomous corridor following
- May 30 Mathies Mine
  - 300 meters of autonomous mapping
- October 1 Mathies Mine
  - 3 runs totaling 260 meters of autonomous mapping
     520 meters of traverse
- October 8 Mathies Mine
  - 500 meter autonomous mapping run planned 1 km traverse

## May 30 Results

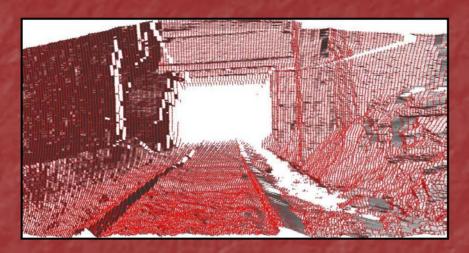


Mathies Mine May 30, 2003

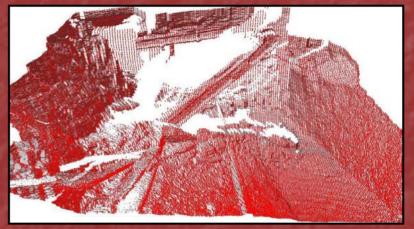
500 meter Autonomous Driving



## **Exploration Results**



3-D Model – Navigable Passage

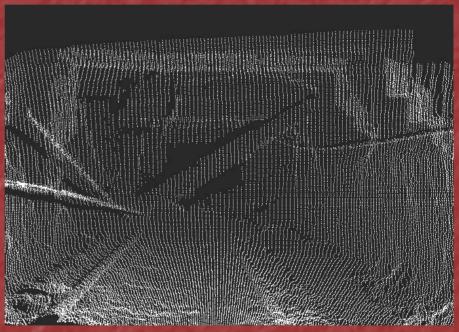


3-D Model - Fallen Roof Timber Blocking the Passage

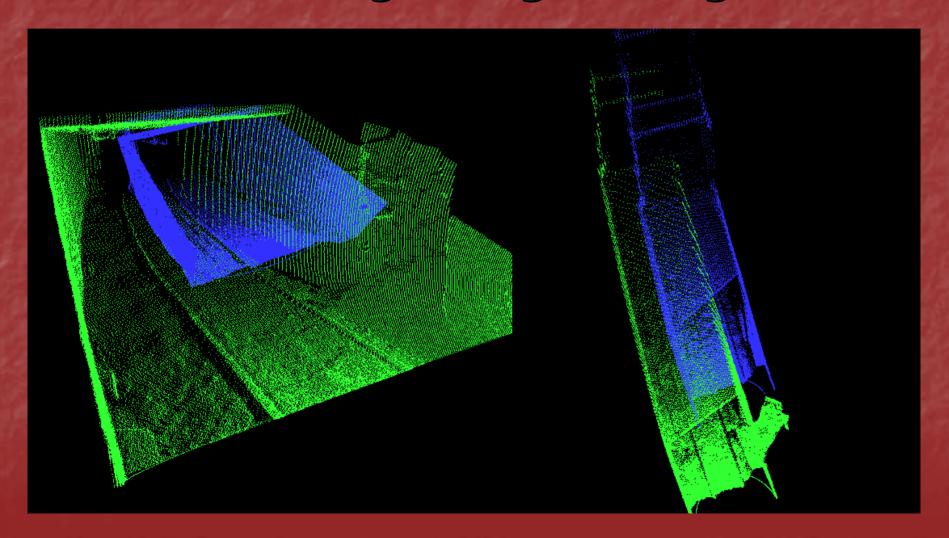


# Photo & Range Images





# Matching Range Images

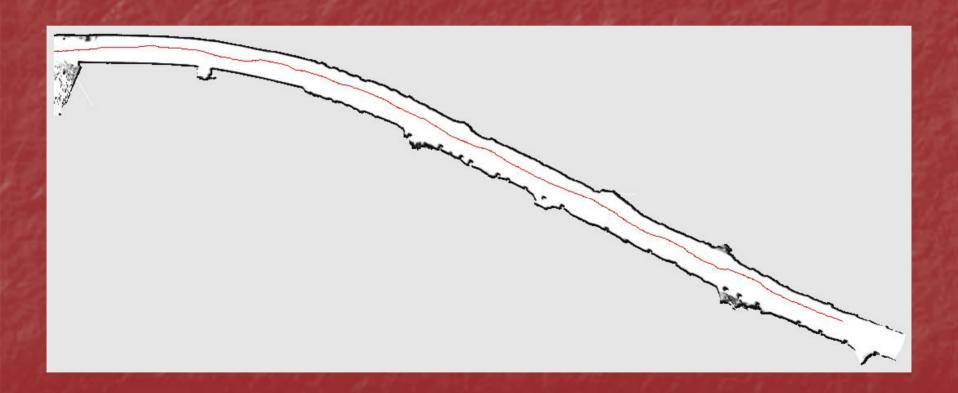


#### October 1 Results

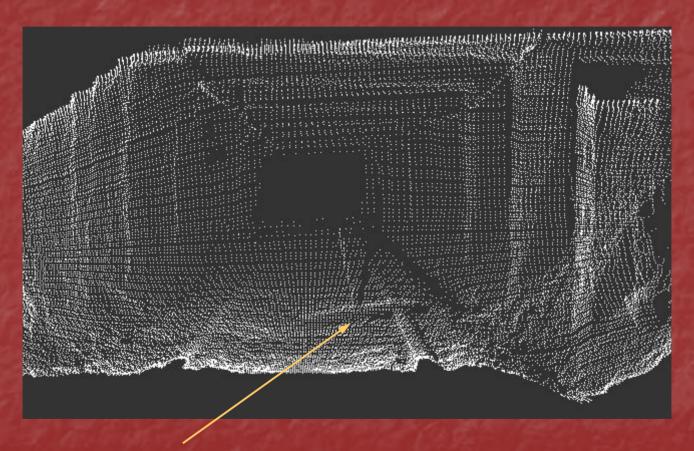
3 autonomous runs in the Mathies Mine

- Run 1 100 meters Supply Yard East
- Run 2 100 meters Supply Yard West
- Run 3 60 meters Preparation Plant

# Run 1-2D Mine Map

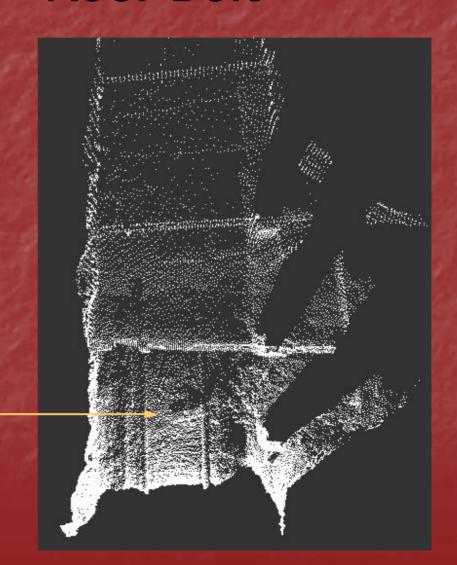


### Run 1-Fallen Timber with Roof Bolt



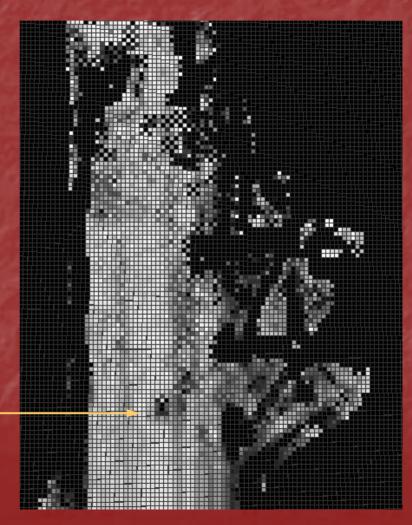
Timber with Roof Bolt

# Run 1 - Top View of Timber with Roof Bolt



Timber with Roof Bolt

# Obstacle gradient map used to generate the robot driving path

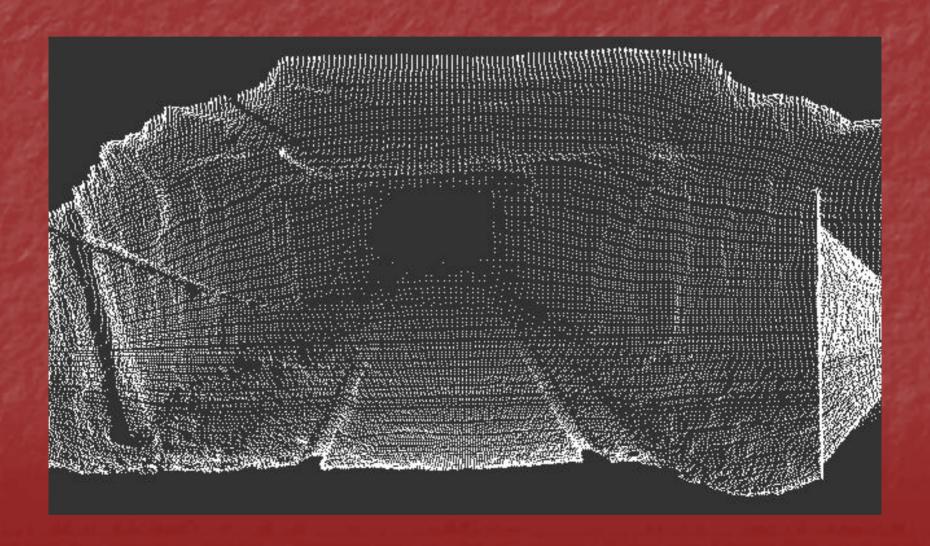


Timber with Roof Bolt

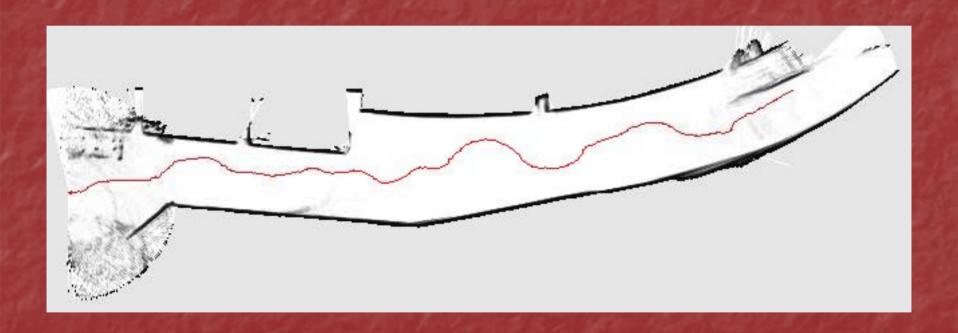
# Run 2-2D Mine Map



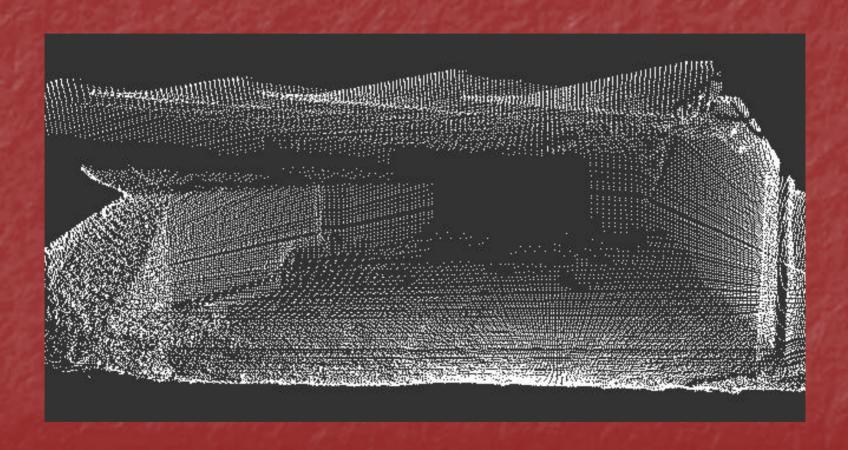
## Run 2 - Farthest void model



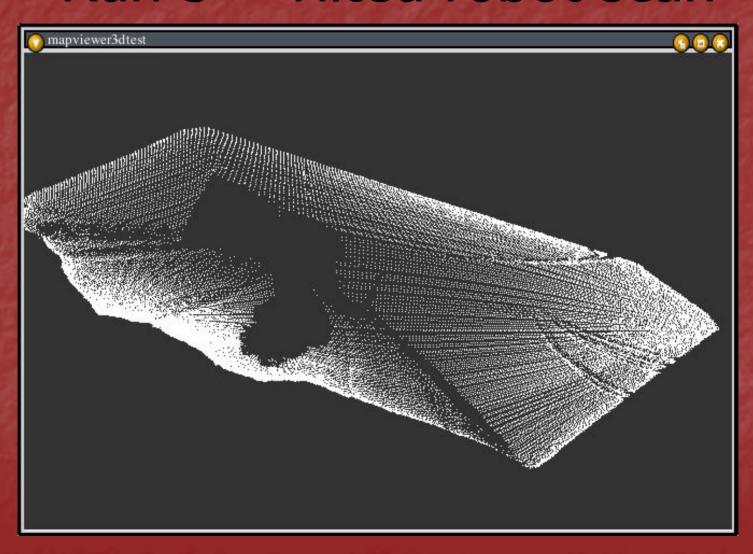
# Run 3-2D Mine Map



## Run 3 - Coal Cars in Corridor



### Run 3 – Tilted robot scan



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